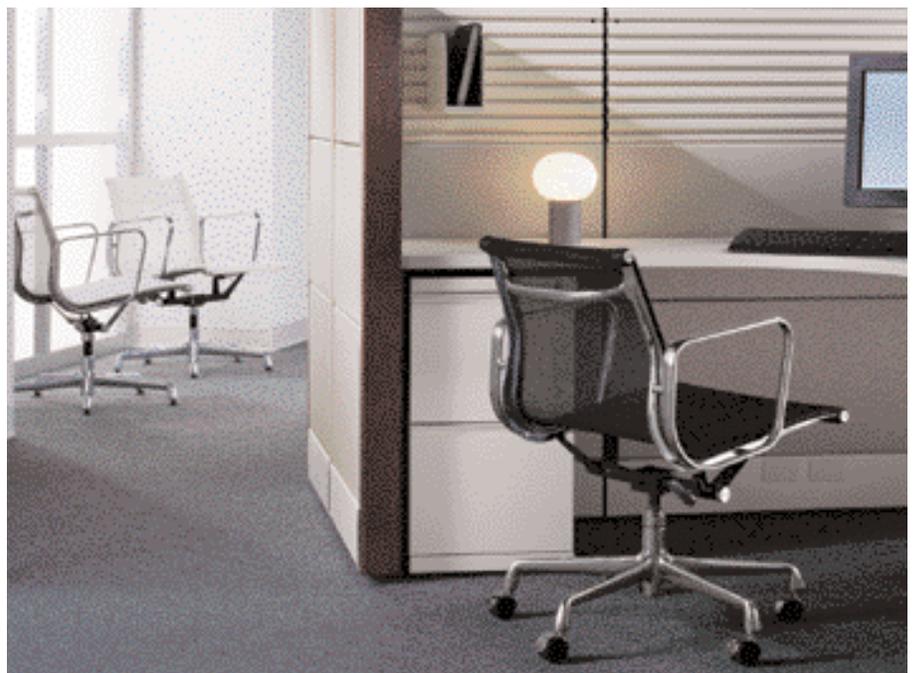


**Eames® Soft Pad and Aluminum Group Chairs**



### **A STATEMENT OF EXCELLENCE**

The slender, sophisticated Aluminum Group and its cushier cousin the Soft Pad bear the distinctive stamp of Charles and Ray Eames—a graceful, unmistakable appearance coupled with an uncanny ability to sit equally well in retro interiors, elegant lobbies, or hip young companies. Never being ones to favor style over substance, Charles and Ray gave both designs an innovative suspension for a firm, flexible “sitting pocket” that subtly conforms to the body’s shape. Add executive, management, side, and lounge models, and there’s everything you need for a statement of timeless design excellence.





### PROFILES IN COMFORT

To ensure seated comfort, Charles and Ray Eames suspended a continuous piece of seat-back upholstery between lightweight aluminum side ribs and stretched the upholstery tautly around each end of the frame. Whether upholstered in fabric, leather, vinyl, or an innovative mesh material that allows the chair to breathe, the result is appropriate firmness with just the right flexibility.

### OTRAITS THAT ENDURE

Herman Miller began making Charles and Ray Eameses' Aluminum Group chairs in 1958. Eleven years later, the Eameses extended the original design by adding plush, individually upholstered cushions. They named these the Soft Pad chairs, and Herman Miller has been making both versions ever since. Their simple lines, innovative use of materials, and suspension comfort work together to keep them in continuous demand.





### COMPLEMENTARY SELECTIONS

Since they evolved from a common design idea, Aluminum Group and Soft Pad chairs have a strong family resemblance. They also share related features.

Executive and management models have seat-height adjustment and tilt-swivel and are available with casters or glides.

Lounge chairs feature glides and are available with tilt-swivel or swivel and with or without arms; matching ottomans are also available.

Arms, frames, and bases are brightly polished aluminum with clear urethane coating.

Cygnus™ mesh material, available on all Aluminum Group models, combines strong yet supple support with a translucency that highlights the chair's graceful profile.

Soft Pad chair cushions are two-inch-thick urethane foam enclosed with polyester fiber batting.

All chairs feature five-star, die-cast aluminum bases.



Charles and Ray Eames



Eames Aluminum Group Side Chair with Cygnus Mesh



Eames Aluminum Group Management Chair with Cygnus Mesh



Eames Aluminum Group Executive Chair with Cygnus Mesh



Eames Aluminum Group Side Chair



Eames Aluminum Group Management Chair



Eames Aluminum Group Executive Chair



Eames Aluminum Group Lounge Chair and Ottoman



Eames Soft Pad Side Chair



Eames Soft Pad Management Chair



Eames Soft Pad Executive Chair



Eames Soft Pad Lounge Chair and Ottoman

### 12-YEAR, 3-SHIFT WARRANTY

Like all Herman Miller products, Eames Aluminum Group and Soft Pad chairs are durable for long-term performance and value. As a statement of our confidence in their quality, the Eames Aluminum Group and Soft Pad chairs are covered by the Herman Miller Warranty—a straightforward promise that we stand behind that quality 100 percent. The 12-year, 3-shift warranty covers all standard elements and includes labor on all warranty work.

For more information about our products and services or to see a list of dealers, please visit us at [www.HermanMiller.com](http://www.HermanMiller.com) or call (800) 851 1196.

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